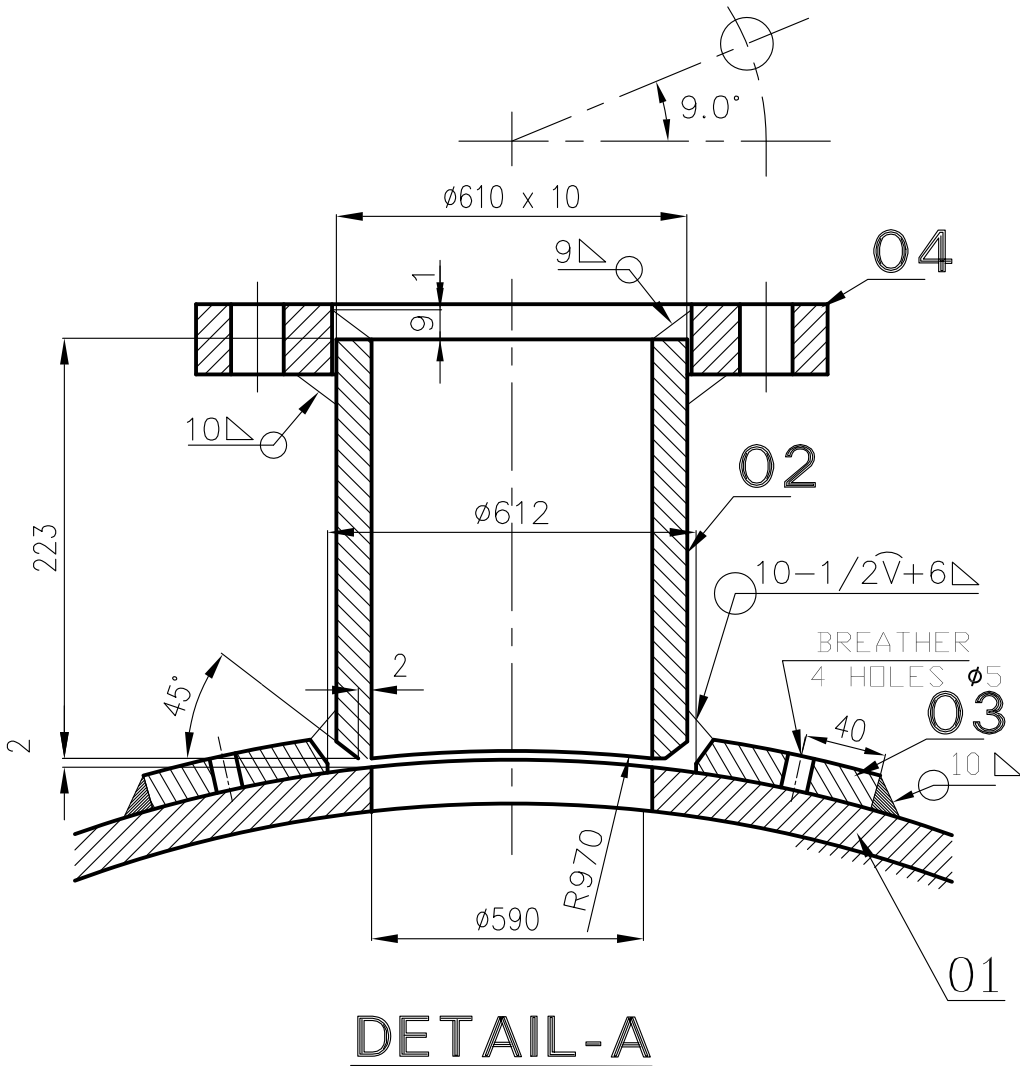
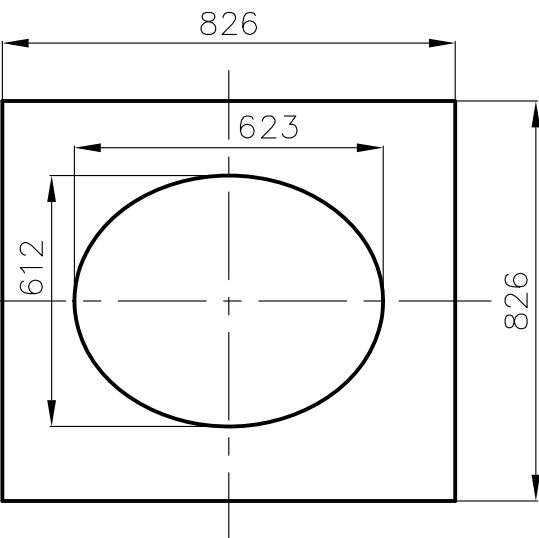
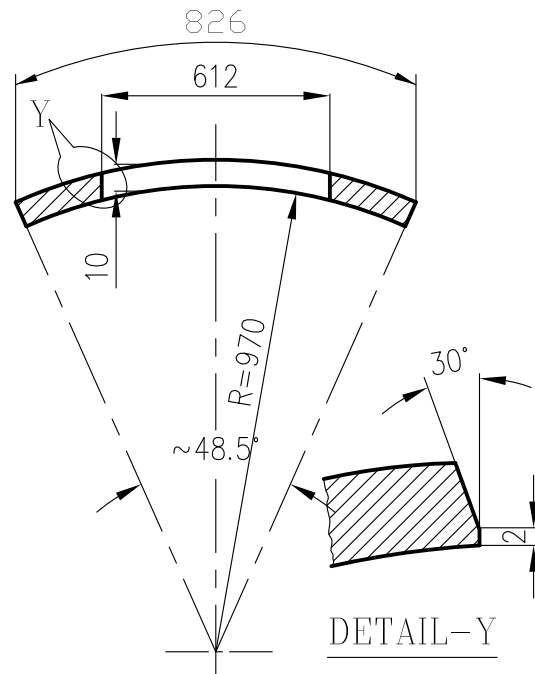
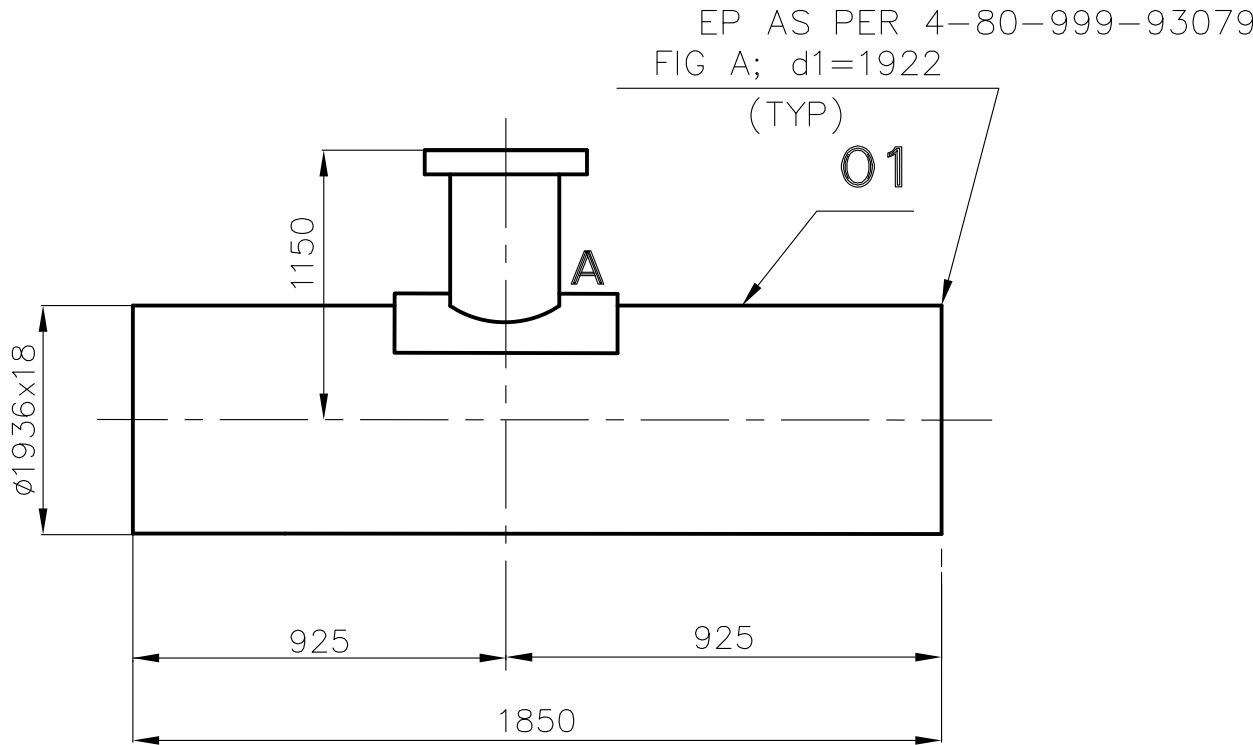


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3-80-468-31676

DRAWING No

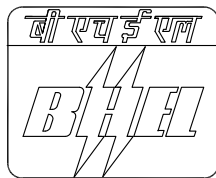


NOTES: –

1. PAINTING/COATING DETAILS REFER APPROVED PAINTING SCHEDULE & QP. 7198:QPC:01
2. SPIDER/LIFTING LUG HAS TO BE WELDED AT SHOP AFTER EDGE PREPARATION. FOR DETAILS REFER DWG.NO. 3-80-468-27927
3. WEIGHT INDICATED FOR PAD PLATE & PLATE FORMED PIPES ARE FINISHED WEIGHT
4. BRANCH PIPE (ITEM No.02) TO BE ROLLED & WELDED FROM IS:2062 PLATE
5. STOCKED CODE (92 518 612 0000) IS ALSO ACCEPTABLE FOR ITEM NO. 04
6. SA515GR70 PLATE (SA672 GR.B70 PIPE) IN PLACE OF IS 2062 PLATE IS ACCEPTED.

ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	UNIT WT.
04	FLAT FACED FLANGE NB600; CL.150	4-80-999-93031	15 011 106 0000	78	920
03	PAD PLATE T=10 SH.826xID623/612	3-80-468-31676	IS 2062 FE410B	30	052
02	PIPE ø610x10 ; L=223	3-80-468-31676	15 211 098 0000	33	539
01	P.F.PIPE ø1936 x 18 ; L=1850	3-80-468-31494	IS 2062 FE 410A	1747	637
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	UNIT WT.
			VAR NO.	MATERIAL SPEC.	QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME	SIGN	DATE	NO OF ITEMS
CHD	S.RAJU	-Sd-	20.06.14	
APPD	I.D.B.RAJU	-Sd-		
	S.R.MURTHY	-Sd-		

DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (Kg).	REF TO ASSY DRG	ITEM No.
CODE	C / M / F	N.T.S			
TITLE	PIPE OD1936x18 WITH MANHOLE NB600	CARD CODE	U 01	DRAWING No. 3-80-468-31676	REV 00